# Simple Table Instructions - BASIC



- 1) Start by attaching the 10-7 Tees to end of Pipe A
- 2) Now slide each Pipe B through the 10-7 Tees on Pipe A
- 3) Attach the remaining 10-7 Tees to the ends of Pipe B.
- 4) Slide Pipe C into the 10-7 Tees and leave about 3 inches sticking out. Tighten setscrews lightly.
- 5) Attach the 61-7 flanges on the long side of Pipe C
- 6) Place your desktop on the ground, with the bottom facing up.
- 7) Flip the pipe frame over so that the 61-7 flanges are now lying flat on the bottom of the desktop.

#### **Tools Needed:**

Allen Wrench (Included) Screw Driver Rubber Mallet (for plugs) Crescent Wrench (for casters) Level

#### **Frame Parts**

6 x 10-7 Tees

4 x 61-7 Flanges

1 x (A) Width Pipe

2 x (B) Depth Pipes

4 x (C) Leg Pipes

### Footing Parts (one of below)

4 x 133-7 Plastic Plugs

or

4 x 61-7 Flanges

or

4 x Casters (2 Braking / 2 Non-Braking)

#### Tips

Don't over-tighten the setscrews.

Tightening a fitting will mark the pipe, so be careful where you do it.

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- 8) Move the legs of the frame on the desktop until the flanges are about 4 inches from each edge.
- 9) Attach the 61-7 flanges to the desktop with the appropriate fastener (fasteners not provided).
- 10) Attach the appropriate footing (see below)
- 11) Turn the desk right side up! You are done! You can adjust the individual fittings to make sure that everything is level and square.

## **Footing Attachment Guide**

## **Plugs**

Hammer the 133-7 plastic plugs into the bottom of the pipe legs.

#### **Flanges**

Place a 61-7 fitting on each leg and tighten them into place.

### **Casters**

Tighten nut on caster until the rubber stopper is as wide as the pipe opening.

Insert rubber stopper into pipe. It should be snug.

Using a wrench, tighten the bolt on the bottom of the caster. This will continue to expand the rubber stopper and ensure the caster will stay in place